

PATENT SPECIFICATION

(11)

1 410 753

1 410 753

- (21) Application No. 17073/74 (22) Filed 18 April 1974
 (31) Convention Application No. 68 185 (32) Filed 27 April 1973 in
 (33) Italy (IT)
 (44) Complete Specification published 22 Oct. 1975
 (51) INT. CL.² F16K 31/06
 (52) Index at acceptance
 F2V D4X D6A2 K1



(54) ELECTROMAGNETIC FLUID FLOW CONTROL VALVE WITH DIFFERENTIAL ACTION

- (71) I, ANTONIO MAROCCO, an Italian citizen, of Arma Di Taggia (Imperia), Italy, do hereby declare the invention, for which I pray that a patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—
- The present invention relates to electromagnetically operated fluid flow control valves having a differential action, and particularly to valves of the type which are normally closed to the passage of fluid and open only when the electromagnet is energised.
- One known type of such electromagnetically operated valves has a first, outer, annular chamber, communicating with a fluid inlet, a second chamber positioned coaxially within the first chamber and communicating with the first chamber and with a fluid outlet, and a flat disc-like valve shutter, arranged coaxially with and opposite to the two chambers, the shutter being axially movable so that in one position it blocks the communication between the two chambers, and in another position it permits communication between the two chambers. The shutter is associated with a resiliently deformable diaphragm, which is tightly secured at its periphery to the body of the valve, separating the first and second coaxial chambers from a pilot chamber which is situated on the side of the shutter remote from the first and second coaxial chambers and to which is fed a control pressure the value of which, in relation to the value of the pressure acting on the opposite face of the shutter, determines whether the valve is to close or open.
- In the diaphragm or in the movable shutter there is a calibrated opening through which fluid arriving at the outer or inlet chamber can flow into the pilot chamber to the working pressure of the fluid; the rear surface area of the diaphragm that is the area thereof facing the pilot chamber, and the front surface area of the shutter, that is the surface area facing the first and second chambers, upon which the pressure acts are different, and this causes a resultant thrust which moves the shutter to the closure position. The pilot chamber can be put in communication with a discharge orifice which has a diameter greater than that of the inlet opening, so that the pressure on the front face of the shutter causes it to shift towards the open position, thereby allowing communication between the first and second chambers and thus permitting fluid to flow from the inlet to the outlet through the valve. The position of a movable core of an electromagnet controls the opening and closing of the discharge orifice of the pilot chamber, through which fluid entering the pilot chamber can leave it.
- In the rest position the movable core of the electromagnet is resiliently biased to a position where it closes the discharge orifice of the pilot chamber so that fluid entering through the inlet maintains the pilot chamber at the maximum value determined by the working pressure and the shutter remains in the closed position, blocking communication between the first and second chambers and preventing the passage of fluid through the valve. When the electromagnet is energised the core moves to open the discharge orifice so that the pressure in the pilot chamber falls and the pressure acting on the front face of the shutter causes it to move away from the valve seat, thereby allowing the passage of fluid through the valve.
- Differential action valves of this type, are known; in the known valves, the calibrated

SPECIFICATION NO 1410753

By a direction given under Section 17 (1) of the Patents Act 1949 this application proceeded in the name of ELGE ESTABLISHMENT, a Company organised and existing under the laws of Liechtenstein, of Mauren, Liechtenstein.

THE PATENT OFFICE

Bas 26782/7

PATENT SPECIFICATION

(11)

1 410 753

1 410 753

- (21) Application No. 17073/74 (22) Filed 18 April 1974
 (31) Convention Application No. 68 185 (32) Filed 27 April 1973 in
 (33) Italy (IT)
 (44) Complete Specification published 22 Oct. 1975
 (51) INT. CL.² F16K 31/06
 (52) Index at acceptance
 F2V D4X D6A2 K1



(54) ELECTROMAGNETIC FLUID FLOW CONTROL VALVE WITH DIFFERENTIAL ACTION

(71) I, ANTONIO MAROCCO, an Italian citizen, of Arma Di Taggia (Imperia), Italy, do hereby declare the invention, for which I pray that a patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—

The present invention relates to electromagnetically operated fluid flow control valves having a differential action, and particularly to valves of the type which are normally closed to the passage of fluid and open only when the electromagnet is energised.

One known type of such electromagnetically operated valves has a first, outer, annular chamber, communicating with a fluid inlet, a second chamber positioned coaxially within the first chamber and communicating with the first chamber and with a fluid outlet, and a flat disc-like valve shutter, arranged coaxially with and opposite to the two chambers, the shutter being axially movable so that in one position it blocks the communication between the two chambers, and in another position it permits communication between the two chambers. The shutter is associated with a resiliently deformable diaphragm, which is tightly secured at its periphery to the body of the valve, separating the first and second coaxial chambers from a pilot chamber which is situated on the side of the shutter remote from the first and second coaxial chambers and to which is fed a control pressure the value of which, in relation to the value of the pressure acting on the opposite face of the shutter, determines whether the valve is to close or open.

In the diaphragm or in the movable shutter there is a calibrated opening through which fluid arriving at the outer or inlet chamber can flow into the pilot chamber so as to create therein a pressure the absolute value of which can, at most, be equal

to the working pressure of the fluid; the rear surface area of the diaphragm that is the area thereof facing the pilot chamber, and the front surface area of the shutter, that is the surface area facing the first and second chambers, upon which the pressure acts are different, and this causes a resultant thrust which moves the shutter to the closure position. The pilot chamber can be put in communication with a discharge orifice which has a diameter greater than that of the inlet opening, so that the pressure on the front face of the shutter causes it to shift towards the open position, thereby allowing communication between the first and second chambers and thus permitting fluid to flow from the inlet to the outlet through the valve. The position of a movable core of an electromagnet controls the opening and closing of the discharge orifice of the pilot chamber, through which fluid entering the pilot chamber can leave it.

In the rest position the movable core of the electromagnet is resiliently biased to a position where it closes the discharge orifice of the pilot chamber so that fluid entering through the inlet maintains the pilot chamber at the maximum value determined by the working pressure and the shutter remains in the closed position, blocking communication between the first and second chambers and preventing the passage of fluid through the valve. When the electromagnet is energised the core moves to open the discharge orifice so that the pressure in the pilot chamber falls and the pressure acting on the front face of the shutter causes it to move away from the valve seat, thereby allowing the passage of fluid through the valve.

Differential action valves of this type, are known; in the known valves, the calibrated opening into the pilot chamber from the outer annular chamber is formed in an

[Price 33p]

BEST AVAILABLE COPY

annular thin part of the diaphragm, between an outer annular part of relatively greater thickness by means of which the diaphragm is sealed tightly to the body of the valve, and a central part of relatively greater thickness to which the shutter is fixed; the annular thin part is resiliently deformed each time the shutter moves in one direction or the other; preferably it has a U-shaped axial section so as to "roll" by relative movement of the two arms of the U as the diaphragm is deformed.

It is generally necessary to provide a plurality of such calibrated openings in this thin part of the diaphragm, in order to permit sufficient fluid to flow into the pilot chamber, due to the difficulty of making openings of a predetermined diameter in a sheet of resilient elastomeric material the thickness of which is of the order of only a few tenths of a millimetre. These openings are a source of unreliability in the valves, however, as they weaken the thin, resiliently deformable, part of the diaphragm, thereby promoting the start of cracks or breakages after the valve has been in use for some time.

In order to avoid this disadvantage and to render such valves more reliable, it has been proposed to form the calibrated inlet opening directly in the rigid body of the shutter in an eccentric position with respect to the axis of the shutter body. Since such an opening must be positioned so as to communicate readily with the annular outer inlet chamber, which is connected with the fluid inlet, this entails the use of large diameter components for the diaphragm and shutter which deleteriously affects the general dimensioning of the valve.

For reliability of operation of such differential action valves it is essential for the calibrated fluid inlet opening into the pilot chamber to remain absolutely free and unobstructed. Even partial obstruction of this opening would alter the cross section of the fluid passage and would cause anomalies in operation; total obstruction of this opening would, of course, make the valve totally inoperative, preventing the shutter from being closed.

It is therefore required to provide such valves with means for avoiding obstruction of the calibrated inlet opening to the pilot chamber by particles carried by the fluid, which particles could have passed through a filter which would normally be situated at the inlet. For this reason it has been proposed to form the calibrated inlet opening to the pilot chamber in the rigid body of the shutter in such a way that, rather than opening directly in the front face of the shutter, it communicates by means of internal paths with a plurality of filtering orifices in that face, so as to reduce the

probability of complete interruption of the passage of fluid to the pilot chamber. This arrangement, however, renders the construction of the shutter complex and costly since it would then have to be made in several pieces, and also, still necessitates the use of large diameters as the filtering orifices must be located in positions which are eccentric with respect to the axis of the shutter in order to communicate with the outer annular chamber.

The present invention seeks to provide an electromagnetically operated valve in which the above mentioned disadvantages and limitations of known differential action electromagnetic valves are, at least to a large extent, overcome. It is a feature of the present invention that embodiments thereof can be constructed which have equally good performance characteristics, that is in respect of fluid delivery rates, as known differential action electromagnetically operated valves, but which are smaller than the known valves and which have a greater reliability of operation due to the fact that the risk of a blockage in the calibrated inlet opening to the pilot chamber is substantially eliminated.

According to the present invention, there is provided an electromagnetically operated fluid flow control valve with differential action, of the type comprising a valve body having an inlet and an outlet and in which there are provided an outer annular chamber communicating with the inlet, an inner chamber coaxial with the outer chamber and communicating with the outlet, a valve shutter positioned coaxially at one end of the two chambers and movable axially thereof between a first position in which it interrupts communication between the two chambers, and a second position in which it allows communication between the two chambers, a diaphragm of resilient material having an outer annular part tightly secured at its periphery to the valve body, a flexible intermediate annular part the thickness of which is less than that of the outer annular part and a central part which is thicker than the intermediate part and which is fixed to the shutter, the diaphragm separating the said coaxial inner and outer chambers from a pilot chamber which is formed between the diaphragm and a fixed lower insert element housed by the valve body, the pilot chamber communicating with the annular outer chamber via a communication passageway and having a discharge opening which communicates with the outlet and which is closable by an axially movable core actuated by an electromagnet, in which the communication passageway between the annular outer chamber and the pilot chamber is formed by an axial conduit located radially outwardly of the

annular flexible intermediate part of the diaphragm, the conduit communicating at one end with the pilot chamber through a radial opening in the said fixed lower insert element which forms one wall of the pilot chamber, and communicating at the other end with the annular outer chamber via an intermediate chamber separated from the said annular outer chamber by a wall having a plurality of filtering orifices passing therethrough.

Embodiments of the invention will now be more particularly described, by way of example, with reference to the accompanying drawings, in which:—

Figure 1 is an axial section of a differential action electromagnetically operated valve formed as one embodiment of this invention, shown in the closed position;

Figure 2 is an exploded axial section of part of the valve of Figure 1;

Figure 3 is a partial plan view from above of the main body of the valve of Figure 1;

Figure 4 is a plan view from above, of one of the elements forming the valve of Figure 1;

Figure 5 is a plan view of the diaphragm forming part of the valve of Figure 1;

Figure 6 is a partial axial section of a second embodiment of an electromagnetically operated valve;

Figure 7 is a plan view of one of the elements of the valve shown in Figure 6,

Figures 8 and 9 are two axial sections of the valve of Figure 6, taken respectively along the lines VIII-VIII and IX-IX of Figure 7;

Figure 10 is a plan view of the diaphragm which forms part of the valve of Figure 6;

Figure 11 is an axial section of the diaphragm, taken on the line XI-XI of Figure 10;

Figure 12 is a plan view of another element of the valve of Figure 6;

Figure 13 is a partial axial section of a third embodiment of electromagnetically operated valve;

Figure 14 is an exploded axial section illustrating part of the valve shown in Figure 13; and

Figure 15 is a perspective view of one of the members of the valve shown in Figures 13 and 14.

Referring now to Figures 1 to 5, there is shown a main body 1 of an electromagnetically operated valve formed as an embodiment of this invention; the body 1 is made of plastics material and has a threaded inlet connector 2, and an outlet connector 3, which may be axially aligned with the inlet connector as shown in the drawings, or alternatively positioned at 90° with respect thereto. The body 1 also has a lower outer, tubular part 4 inside which

is a coaxial tubular part 5 of smaller diameter which is connected to the outlet connector 3, and defines an inner chamber B which communicates with the outlet connector 3. The two tubular parts 4 and 5 define between them an outer annular chamber A, which communicates with the inlet connector 2, and is coaxial with the inner chamber B defined by the inner tubular part 5.

The outer tubular part 4 has at the top an inwardly directed flange from which projects an inner, axially extending annular ridge 6 against which abuts an upper annular insert element 8, also of plastics material, having an upper annular groove 9 into which fits the ridge 6. The annular insert element 8 (see Figures 2 and 4) has a radial notch 10 interrupting the continuity of its outer wall; in circumferential alignment with the notch 10 the internal wall of the annular element 8 has a plurality of filtering openings 11. At the same circumferential position as the notch 10 and openings 11 the upper insert element 8 has an axial tubular projection 12 extending downwardly. Upon assembly, the element 8 is inserted into the outer tubular part 4 in such a way that its inner wall forms part of the annular chamber A; the notch 10 engages with a projection 7a of the body 1 so that the element 8 is positioned with the openings 11 adjacent an axial cavity 7 of the annular ridge 6 of the body 1, which forms a radial passage which communicates with the outer annular chamber A through the filtering openings 11.

Underneath the upper annular insert element 8 there is located a diaphragm 13 of elastomeric material which comprises a relatively thick outer annular part 14, a thinner intermediate flexible annular part 15 which is deformable by rolling, and a relatively thick central part 16 having a central axial opening 17 in which engages a rigid element 20, constituting the shutter of the valve, having axial fins 21 which guide it along the tubular part 5 of the body. The element 20 also has a central axial opening 22. The thick outer annular part 14 of the diaphragm 13 has a radial swelling 18 (see Figure 5) in which there is an axial opening 19 through which extends the tubular axial projection 12 of the annular insert element 8 when the valve is assembled.

On the side of the diaphragm 13 opposite the upper insert element 8 there is a lower insert element 23 having a moulded outer radial flange 25 and an axial ridge 26. The flange 25 is connected by an annular radial web to an axially extending tubular portion 24, which projects downwardly and is closed at the bottom. The lower insert element 23 forms the bottom of a pilot cham-

BEST AVAILABLE COPY

ber C which is closed at the top of the deformable diaphragm 13 and by the shutter 20. In alignment with the tubular projection 12 of the annular element 8 the flange 25 of the element 23 has a radial opening 27 allowing entry of the fluid into the pilot chamber C.

Thus fluid from the outer annular chamber A, which communicates with the inlet connector 2, can pass to the pilot chamber C through a series of conduits formed by the cavity 7 of the annular ridge 6 of the tubular portion 4 of the body 1, the axial bore of the tubular projection 12 of the annular upper element 8, and the opening 27 in the flange 25 of the lower element 23. The axial bore of the tubular projection 12 of the element 8 constitutes a calibrated passageway located at a position spaced radially outwardly from the intermediate flexible annular part 15 of the diaphragm 13. This makes possible a substantial reduction in the diameters of the chambers, thereby proportionately reducing the overall dimensions of the valve as a whole.

The body 1 of the valve is fitted in a known way to a casing 35 incorporating an electromagnet 36 and carrying at the base two flat contact pins 37. The casing 35 has an inner axial cavity into which extends the tubular part 24 of the flanged lower element 23. Inside the tubular part 24 there is housed an axially movable core 38 with a spring 40 between the lower part thereof and the closed bottom of the tubular part 24. The top of the core 38 carries a hood 39 of elastomeric material which, when the electromagnet is not energised and the shutter is biased upwardly by the spring 40, closes the central opening 22 of the shutter 20 thereby closing communication between the pilot chamber C and the outlet chamber B.

Figures 6 to 12 show a second embodiment of an electromagnetically operated valve according to the invention which generally resembles the embodiment of Figures 1 to 5 as far as the main features are concerned. These features will be referred to with the same reference numerals as used in Figures 1 to 5 and will not be separately described. In Figures 6 to 12 there is shown a valve body 1' which is provided with an inlet connector 2', an outlet connector 3', and a tubular part 4' which has a hollow radial protuberance 4'a. Within the tubular part 4' there is housed an annular element 8', shown in greater detail in Figures 7 to 9, which has an outer, axial, tubular part 41 a portion 42 of the wall of which is of greater height and through which there are provided a plurality of filtering openings 43. From the tubular part 41 there extends a radial flange 44 having a radial protuberance 45 which

supports an axial tubular projection 46 which extends downwardly. The tubular part 41 also has an internal annular radial ridge 47. Upon assembly the tubular part 41 of the element 8 forms part of the wall of the annular outer chamber A and the filtering openings 43 are positioned in correspondence with the protuberance 4'a of the valve body 1'.

Against the annular element 8' is pressed a diaphragm 13' of elastomeric material, which is shown in greater detail in Figures 10 and 11. The diaphragm 13' comprises a relatively thick outer annular portion 14', a relatively thin flexible intermediate annular portion 15', and a relatively thick central portion 16' through which extends an opening 17' into which engages a rigid shutter 20.

The outer annular portion 14' has a radial projection 18' with an axial opening 19' through which extends the tubular projection 46 of the annular element 8'.

The diaphragm 13' is pressed against the annular element 8' by an annular flange 25' of a flanged element 23', shown in Figure 12, which comprises a tubular part 24' similar to the part 24 of the embodiment of Figures 1 to 5, the part 24' is closed at the base and there is an upper annular projection 26' extending from the flange 25' and interrupted by a radial notch forming part of an opening 27'. From the flange 25' extends a radial projection 48 in which there is a radial cavity communicating with the notch and also forming part of the opening 27'. This radial cavity is positioned upon assembly adjacent the tubular projection 46 of the annular element 8' to allow passage of the fluid from the annular chamber A which communicates with the inlet conduit to the pilot chamber C which, in this embodiment, is delimited by the diaphragm 13' and by the flange 25' of the flanged element 23'. The radial projection 18' of the diaphragm 13' and the projection 48 of the flanged element 23' are positioned in the internal cavity of the protuberance 4'a of the body 1'.

The remaining parts of the valve are similar to those hereinbefore described with reference to Figures 1 to 5. In this embodiment fluid passes from the outer annular chamber A to the pilot chamber C through an axial conduit situated outside the outer annular portion 14' of the diaphragm 13' and passing through the opening in the radial projection thereof. This axial conduit, which is constituted by the bore in the tubular axial projection 46 of the element 8', communicates at the top with a space D provided in the protuberance 4'a of the valve body 1' and this space D, in its turn, communicates with the outer chamber A through the filtering openings 43 in the

BEST AVAILABLE COPY

tubular axial part of the element 8'. The conduit formed by the tubular axial projection 46 of the element 8' also communicates with the pilot chamber C through the radial opening 27' formed by the notch in the flange 25' of the flanged element 23' and the cavity in the radial projection 48 thereof. Obstruction of the calibrated conduit is prevented in this embodiment, as in the embodiment of Figures 1 to 5, by the presence of a plurality of filtering orifices situated upstream of the conduit.

Figures 13 to 15 illustrate a third embodiment of the invention which is further simplified. In this embodiment the cavity of a cylindrical tubular part 4" of a valve body 1" houses a tightly inserted annular U-section element 8" the outer wall 8"a of which has a notch 10" suitable for cooperating with a positioning projection 7"a of the body 1" and the inner wall 8"b of which has on its upper edge a plurality of radial notches 49 forming a circle of filtering apertures which retain any particles which may be drawn along by the fluid.

As in the first embodiment, the element 8" has a tubular projection 12" which is inserted into an axial opening 19" in an outer relatively thick part 14" of a diaphragm 13" of elastomeric material which is trapped between the element 8" and a flange 25" of a lower flanged element 23". The diameter of the calibrated opening of the projection 12" is greater than the size of the notches 49 so that it will not be blocked by any particles which might pass through those notches.

The fluid passes to the pilot chamber C through the notches 49, the annular groove 9" of the element 8", the central bore of the tubular appendage 12" and the radial notch 27" of the flanged element 23".

WHAT I CLAIM IS:—

1. An electromagnetically operated fluid flow control valve with differential action, of the type comprising a valve body having an inlet and an outlet and in which there are provided an outer annular chamber communicating with the inlet, an inner chamber coaxial with the outer chamber and communicating with the outlet, a valve shutter positioned coaxially at one end of the two chambers and movable axially thereof between a first position in which it interrupts communication between the two chambers, and a second position in which it allows communication between the two chambers, a diaphragm of resilient material having an outer annular part tightly secured at its periphery to the valve body, a flexible intermediate annular part the thickness of which is less than that of the outer annular part and a central part which is thicker than the intermediate part and which is fixed to the shutter, the diaphragm separat-

ing the said coaxial inner and outer chambers from a pilot chamber which is formed between the diaphragm and a fitted lower insert element housed by the valve body, the pilot chamber communicating with the annular outer chamber via a communication passageway and having a discharge opening which communicates with the outlet and which is closable by an axially movable core actuated by an electromagnet, in which the communication passageway between the annular outer chamber and the pilot chamber is formed by an axial conduit located radially outwardly of the annular flexible intermediate part of the diaphragm, the conduit communicating at one end with the pilot chamber through a radial opening in the said fixed lower insert element which forms one wall of the pilot chamber and communicating at the other end with the annular outer chamber via an intermediate chamber separated from the said annular outer chamber by a wall having a plurality of filtering orifices passing therethrough.

2. An electromagnetically operated fluid flow control valve according to Claim 1 in which the axial conduit providing communication between the annular outer chamber and the pilot chamber is located radially within the outer circumference of the diaphragm and passes through the radially outer annular part thereof.

3. An electromagnetically operated fluid flow control valve according to Claim 1 in which the axial conduit providing communication between the annular outer chamber and the pilot chamber is located outside the general outer circumference of the radially outer part of the diaphragm but passes through a radial projection thereof which acts as a gasket.

4. An electromagnetically operated fluid flow control valve according to any of Claims 1 to 3, in which the axial conduit providing communication between the annular outer chamber and the pilot chamber comprises a tubular axial projection extending from an annular upper insert element which forms part of the wall of the annular outer chamber and which contacts the upper annular part of the diaphragm, the upper insert element forming that wall of the annular outer chamber through which pass the filtering orifices and which separates the annular outer chamber from the said intermediate chamber which communicates with the said other end of the said axial conduit.

5. An electromagnetically operated fluid flow control valve according to Claim 4 in which the said tubular projection of the annular upper insert element extends from a base thereof.

6. An electromagnetically operated fluid flow control valve according to Claim 4

in which the said tubular projection of the annular upper insert element extends from a radial projection of a radial flange thereof.

- 5 7. An electromagnetically operated fluid flow control valve according to Claim 4 or Claim 5 in which the annular upper insert element has an upper annular groove within which is located an annular ridge of the valve body, the ridge having a notch therein 10 which, together with the corresponding zone of the aforesaid annular groove, forms the said intermediate chamber for the fluid, the filtering orifices being provided on the 15 radially inner wall of the upper insert element in a position adjacent the said intermediate chamber, the axial conduit providing communication between the annular outer chamber and the pilot chamber communicating with the bottom of the annular groove in the region thereof in which is formed the said intermediate chamber.

8. An electromagnetically operated fluid flow control valve according to Claim 4 or 25 Claim 6 in which the annular upper insert element comprises a tubular wall part having a radial flange and the intermediate chamber is formed by a cavity in the valve body which cavity is separated from the 30 annular outer chamber by a perforated

section of the upper insert element and is closed at one end by the said radial flange of the upper insert element and by a radial projection therefrom from which extends the said tubular projection forming the 35 said axial communication conduit.

9. An electromagnetically operated fluid flow control valve according to Claim 4 or Claim 5 in which the upper insert element has an annular groove which forms the said 40 intermediate chamber, the bottom of the annular groove communicating with the axial communication conduit, and the radially inner wall of the annular groove of the upper insert element having at one edge 45 a plurality of notches forming filtering orifices permitting fluid to flow from the said annular outer chamber into the said intermediate chamber.

10. An electromagnetically operated fluid 50 flow control valve substantially as hereinbefore described with reference to, and as shown in Figures 1 to 5, Figures 6 to 12, or Figures 13 to 15 of the accompanying 55 drawings.

MARKS & CLERK,
Chartered Patent Agents,
57 & 58 Lincoln's Inn Fields,
London, WC8A 3LS.
Agents for the applicant.

Printed for Her Majesty's Stationery Office by The Tweeddale Press Ltd., Berwick-upon-Tweed, 1975.
Published at the Patent Office, 25 Southampton Buildings, London, WC2A 1AY, from which copies may be obtained.

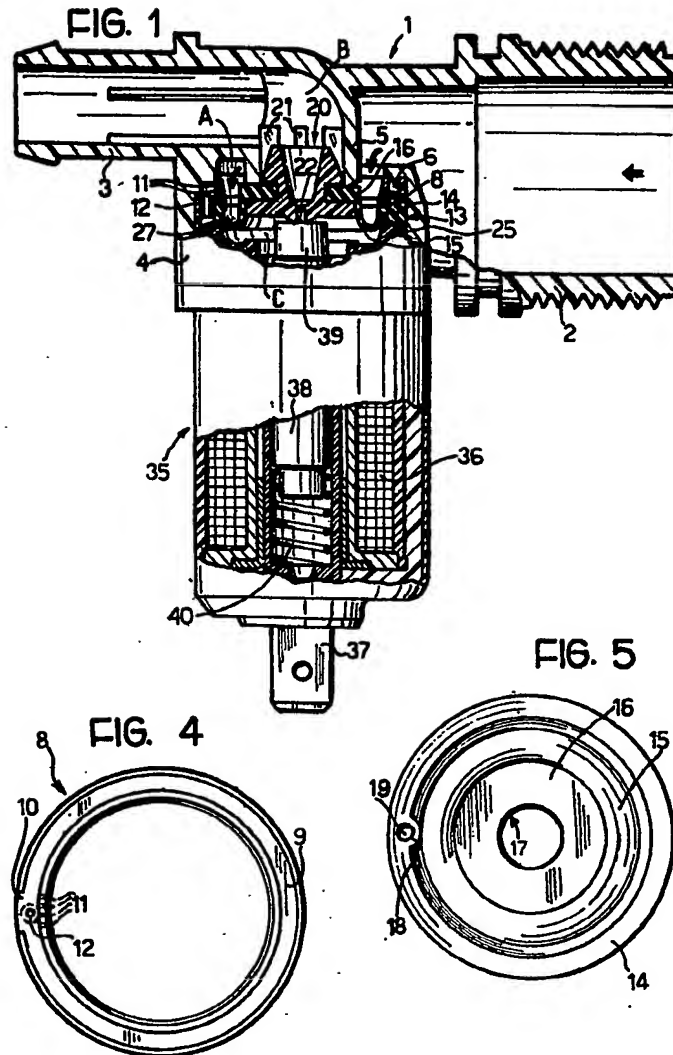
BEST AVAILABLE COPY

1410753

COMPLETE SPECIFICATION

4 SHEETS

This drawing is a reproduction of
the Original on a reduced scale
Sheet 1



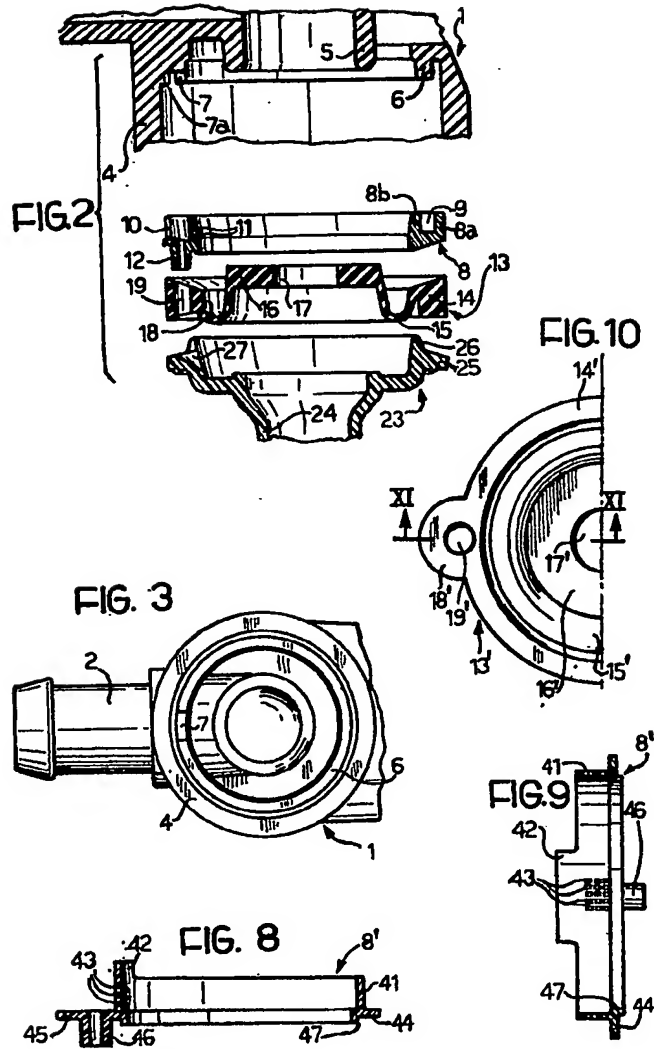
BEST AVAILABLE COPY

1410753

COMPLETE SPECIFICATION

4. SHEETS

This drawing is a reproduction of
the Original on a reduced scale
Sheet 2



BEST AVAILABLE COPY

1410753

COMPLETE SPECIFICATION

4 SHEETS

This drawing is a reproduction of
the Original on a reduced scale
Sheet 3

FIG. 6

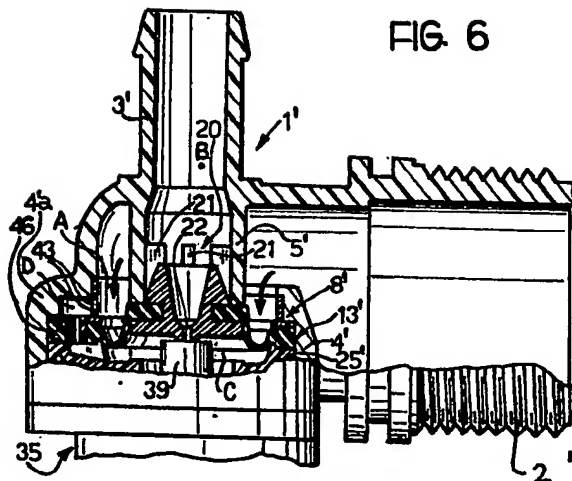


FIG. 12

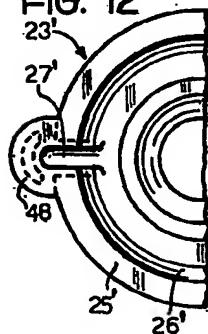


FIG. 7

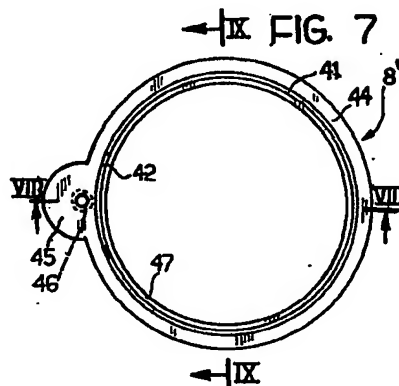
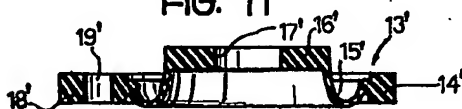


FIG. 11



BEST AVAILABLE COPY

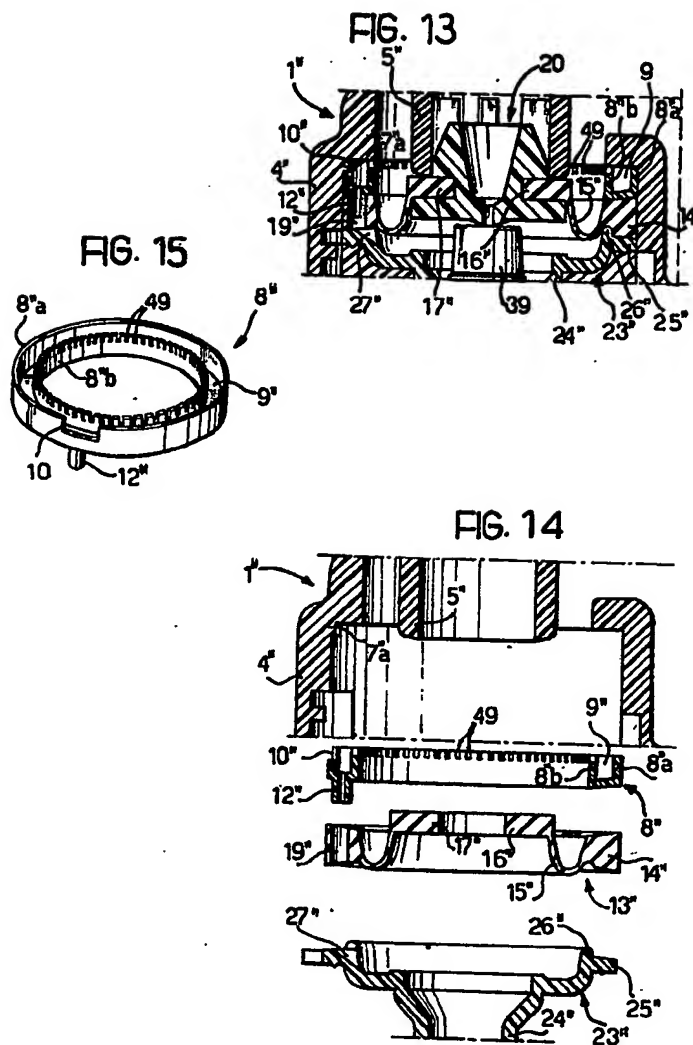
1410753

COMPLETE SPECIFICATION

4 SHEETS

This drawing is a reproduction of
the Original on a reduced scale

Sheet 4



BEST AVAILABLE COPY